

PRELIMINARY ISSUE

17.07.15

DART AEROSPACE LTD

Engineering Change Notice

Date:	97/11/04	ECN #:	050
Project No.:	D206-549	Created By:	KE
Project Name:	206/402 Console	Approved By:	N/A
		(PROJECT MANAGER)	(MANAGEMENT if reqd)

Description of Change:

- ② D206-547 rev. E released (Console Assy.) D2605 → D2608 rev. A released (Console Brackets)
 D2024 rev. B released (Console extrusion)
 D2163 rev. B " (Trim angle)
 D2601 → D2604 rev. A released (Console sides) D2709 → D2710 rev. A released (Console Side Rails)

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	TSR A421
Planning	✓	
Marketing	N/A	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Revise Blue File		✓			
Revise Pink File		✓			
Revise D-Part Master Binder	✓		KE	97/11/10	KE 97/11/04
Update Grey Project Binder (549)	✓		"	"	KE 97/11/04
Notify TCA of Change		✓			
Notify FAA of Change		✓			
Update DEO Binder		✓			
Update Master Document List		✓			

Non-Engineering Actions	Yes	No	Production	QA	Complete
Stock Parts:					
Re-work current stock		✓			
Scrap current stock		✓			
Production Parts:					
Re-work current production		✓			
Scrap current production		✓			
Shipped Parts:					
Notify previous customers		✓			
Future Parts:					
Change future production	✓				
Update IPP	✓				
Change Paperwork for kits in stock		✓			

Notes:

- ① NOTE: Rivet lengths changed on all D206-547 assemblies
 ② NOTE: D206-547 kept in Engr. Master Dwg. Binder labeled DXXX-XXX (1" white binder)
 ③ Use newly released dwgs as reference for production (assembly dwgs D206-547)